

Date: Tuesday, 02/09/2008 2:18:27 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : EC120 WEARPLATE KIT
 Job Number : 41697
 Estimate Number : 11513
 P.O. Number : Part Number : D120639011
 This Issue : 02/09/2008 S.O. No. : Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : / / Type : PURCHASED PARTS Drawing Revision : N/A
 Previous Run : 41312 Material :
 Written By : Due Date : 09/09/2008 Qty: 4 Um: Each
 Checked & Approved By :
 Comment : Est. D 02.09.13 Re-format, Added MS27130-S30 KJ

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels per PPP D120-639-011 CHG 002

500/04/02

2.0 D2746 Wearshoe



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Wearshoe

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D2746	Wearplate	B335195

50

3.0 D265631 Wearshoe



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Wearplate

Qty	Part Number	Description	Batch
1	D2656-31	Wearplate	B27474

50

4.0 D265613 Wearplate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Wearplate

Qty	Part Number	Description	Batch
1	D2656-13	Wearplate	B30747

8/9/2

50

50

Date: Tuesday, 02/09/2008 2:18:27 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EC120 WEARPLATE KIT

Job Number: 41697

Part Number: D120639011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D26483

Wearpad

5.0
S 7.0



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

1 A
S 7.0

Wearpad

Qty Part Number

Description

Batch

5 D2648-3

Wearpad

4123

40557

SP

6.0

ALS71032130

Insert



Comment: Qty.: 36.0000 Each(s)/Unit Total: 144.0000 Each(s)

Insert

Qty Part Number

Description

Batch

36 ALS7-1032-130

Insert

M105819

Or AKS7-1032-130

Or ALS4-1032-130

Or AKS4-1032-130

SP

7.0

MS27039108

Screw



Comment: Qty.: 40.0000 Each(s)/Unit Total: 160.0000 Each(s)

Screw

Qty Part Number

Description

Batch

40 MS27039-1-08 Screw

M106589

M108077

SP

8.0

AN960JD10L

Washer



Comment: Qty.: 40.0000 Each(s)/Unit Total: 160.0000 Each(s)

Washer

Qty Part Number

Description

Batch

40 AN960JD10L

Washer

M105793

SP

9.0

MS27130S30

Insert



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Insert

Qty Part Number

Description

Batch

4 MS27130-S30 Insert

or RNS1032-330

M10054

0/96

SP

Date: Tuesday, 02/09/2008 2:18:27 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EC120 WEARPLATE KIT

Job Number: 41697

Part Number: D120639011

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/09/02 (4)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Rev H
KOC 62

(4)

Package and Identify as per PPP D120-639-011

8/9/2

SD

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(4)

D 08/09/03

Job Completion



U 08.09.03

Date: Tuesday, 02/09/2008 2:19:14 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : EC120 WEARPLATE KIT
Job Number : 41697	
Estimate Number : 11513	
P.O. Number :	Part Number : D120639011
This Issue : 02/09/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 02/09/2008 Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run : 41312	Material :
Written By :	Due Date : 09/09/2008 Qty: 4 Um: Each
Checked & Approved By :	
Comment : Est. D 02.09.13 Re-format, Added MS27130-S30 KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels per PPP D120-639-011 CHG 002

208/09/02 (x4)

2.0	D2746	Wearshoe
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Wearshoe

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1	D2746	Wearplate	
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Job Completion

